

## HIGH DENSITY INTEGRATED CIRCUIT PACKAGE ARCHITECTURE

## CROSS-REFERENCE TO RELATED APPLICATION

[0001] This application claims the benefit of U.S. provisional application number  
5 60/474,005, filed May 29, 2003.

## BACKGROUND OF THE INVENTION

Field of the Invention

[0002] This invention relates to integrated circuitry and, in particular, to the architecture of  
10 a high density integrated circuit package.

[0003] Modern computers and other electronic devices make use of integrated circuitry,  
which is favored for its efficiency of manufacture, speed of operation and low power consump-  
tion. As is known in the art, these advantages increase as the density of circuit elements in the  
integrated circuitry grows. Conversely, these advantages can be diminished by the inadequate  
15 removal of heat produced by the operation of the integrated circuit, by the introduction of  
lengthy connectors between integrated circuit chips and other such factors. In designing pack-  
aging for integrated circuits, it is generally desired to pursue an architecture that enhances the  
advantages of the integrated circuitry.

20 Related Art

[0004] Published United States patent application number US 2002/0053726 A1 of Mikubo  
et al, entitled "Semiconductor Device Attaining Both High Speed Processing And Sufficient  
Cooling Capacity", filed November 8, 2001, discloses a semiconductor device in which a plu-  
rality of wiring boards carry semiconductor modules (e.g., memory chips) and an integrated cir-  
25 cuit chip (IC chip) that is connected to the wiring board. The IC chip carries a microminiature  
heat sink secured to it. A plurality of the wiring boards are stacked one above the other and the  
circuits thereon are interconnected via socket connectors. A coolant is flowed through the heat  
sinks on each of the IC chips in the stack of wiring boards (see paragraph 0055 and Figures 5  
and 6). A heat sink may be formed from two metal blocks, one of which has a series of fins  
30 that define grooves on one surface and the other of which has a mating surface for the fins. The  
blocks are secured together with the fins of the first block pressing against the receiving surface  
of the second block to form a plurality of channels between the two blocks. See paragraphs  
0079 through 0086.

## SUMMARY OF THE INVENTION

- [0005] This invention relates to an integrated circuit package comprising a plurality of circuit wafers each comprising a non-electrically conductive substrate on which is carried one or more integrated circuits with at least one wafer configured for signal communication outside the package, and a plurality of non-electrically conductive cooling plates alternately layered with the circuitry wafers, wherein the circuitry wafers and cooling plates are layered in a first direction that defines a first axis of the package, and wherein signal communication between circuitry wafers within the package occurs in a direction along the first axis, wherein the cooling plates are configured to direct heat flow in a path that is transverse to the first axis, and wherein at least one of power, data signal and control signal communication is supplied to the package from a direction that is transverse to both the first axis and the direction of heat flow.
- [0006] According to one aspect of the invention, the cooling plates may define flow conduits therethrough for coolant fluid, wherein each flow conduit has two conduit ends and wherein the conduit ends are aligned at two different positions on the side of the package, and wherein the package further comprises manifolds that provide a port through which to provide coolant fluid to a plurality of flow conduits and a port to collect cooling fluid from a plurality of flow conduits, and wherein the manifolds are configured to permit access to the side of the package for providing at least one of power, data signal and control signal communication to circuitry wafers in the package.
- [0007] The invention also provides an integrated circuit package comprising a plurality of circuitry wafers each comprising a non-electrically conductive substrate on which is carried one or more integrated circuits with at least one circuitry wafer configured for signal communication outside the package, and a plurality of non-electrically conductive cooling plates alternately layered with the circuitry wafers, and comprising circuitry wafers and cooling plates configured so that integrated circuits on at least two circuitry wafers in the package communicate with each other through an intervening cooling plate.
- [0008] According to one aspect of the invention, the package may comprise cooling plates that define flow conduits therethrough for coolant fluid. Each flow conduit may have two conduit ends and the conduit ends may be aligned at two different sides of the package. The package may further comprise manifolds that each provide a port through which to provide coolant fluid to a plurality of flow conduits and a port to collect cooling fluid from a plurality of flow conduits. Optionally, the manifolds may be configured to permit access to the side of the package for providing power and/or control signals to circuitry wafers in the package.

[0009] According to another aspect of the invention, at least one cooling plate may comprise a plate signal path therethrough and a first IC on a circuitry wafer on one side of the cooling plate may be positioned for signal communication through the plate signal path. Optionally, there may be a second IC on a circuitry wafer on the other side of the cooling plate, positioned for communication with the first IC through the plate signal path. Optionally, the first IC may comprise an optical IC and the plate signal path may comprise a plate optical signal path, and the second IC may be a second optical IC.

[0010] According to another aspect of the invention, at least one circuitry wafer may comprise a substrate having a signal path therethrough and a first IC may be positioned on the substrate for signal communication therethrough. Optionally, the first IC may comprise an optical IC and the substrate signal path may be an optical signal path. Optionally, there may be a second IC on a substrate, optionally a second optical IC, positioned for signal communication with the first IC via the substrate signal path.

[0011] According to still another aspect of the invention, the circuitry wafers and cooling plates may be layered in a first direction along a first axis, and the circuitry wafers and cooling plates may be configured to permit signal communication between circuitry wafers in the first direction, the cooling plates may be configured to direct heat flow along a path that is transverse to the first axis and at least one of power, data signal and control signal communication may be supplied to the package from a direction that is transverse to both the first axis and the direction of heat flow.

#### BRIEF DESCRIPTION OF THE DRAWINGS

[0012] Figure 1A is a schematic perspective view of an integrated circuit package according to one particular embodiment of the present invention;

[0013] Figure 1B is an exploded view of the integrated circuit package of Figure 1A;

[0014] Figure 2 is a schematic perspective view of a circuit substrate in the integrated circuit package of Figure 1A, showing communication/power bus wiring and apertures on the substrate;

[0015] Figure 3 is a schematic perspective view of an array of integrated circuit chips mounted on the communication/power bus wiring of the substrate of Figure 2;

[0016] Figure 4 is a schematic exploded perspective view of a cooling plate in the integrated circuit package of Figure 1A;

[0017] Figure 5 is a schematic cross-sectional view of the integrated circuit package of Figure 1A;

[0018] Figure 6 is a schematic representation of an integrated circuit package according to this invention, showing orthogonal directions of cooling, data and power through the package;

[0019] Figure 6A is a schematic perspective view of an integrated circuit package with two cooling manifolds according to this invention;

5 [0020] Figure 6B is a schematic perspective view of an IC package according to another embodiment of this invention;

[0021] Figure 6C is a schematic perspective view of a modular connector configured to electrically engage the circuitry wafers of the package of Figure 6B;

10 [0022] Figure 6D is a schematic, exploded, perspective view of a cooling manifold for a rectangular IC package according to this invention;

[0023] Figure 7 is a plot of surface area density for an integrated circuit package according to this invention;

[0024] Figure 8 is a plot showing the relationship between bus capacity and surface area in an integrated circuit package according to this invention; and

15 [0025] Figure 9 is a plot showing the relationship between power dissipation and surface area in an integrated circuit package according to this invention.

#### DETAILED DESCRIPTION OF THE INVENTION AND PREFERRED EMBODIMENTS THEREOF

20 [0026] This invention relates to a high density architecture for an integrated circuit package in which a plurality of circuitry wafers are disposed in a stack and are alternately layered with a plurality of cooling plates, and wherein signal communication to and from at least one circuitry wafer is provided through at least one cooling plate. Each circuitry wafer comprises a substrate with one or more integrated circuit chips thereon. There may be integrated circuit (IC) chips  
25 deposited on both sides of a substrate, and chip-to-chip signal communication may be provided through a substrate from a chip on one surface of the substrate to a chip on the other. The cooling plates may comprise solid, heat-sink structures or may define conduits therethrough for the flow of a heat exchange fluid. An integrated circuit package according to this invention may have any desired geometrical shape and will permit heat exchange for cooling the package and  
30 one or more of electronic power and data signal and control signal communication, to occur in three generally mutually transverse, e.g., preferably orthogonal, directions through the package. Thus, the arrangement of manifolds, modular connectors and other coupling devices that facilitate these functions from outside the package can be simpler and/or more easily designed than for prior art IC packages.

[0027] An integrated circuit (IC) package in accordance with one embodiment of this invention is shown in Figures 1A and 1B. IC package 10 has an optional cylindrical configuration and it comprises a plurality of circular circuitry wafers 12 arranged in substantially parallel relation to each other with a plurality of circular cooling plates 14 disposed between them to form a stack and, preferably, with cooling plates for the top and/or the bottom strata of the stack. As explained more fully below, each cooling plate comprises a generally planar structure having a pair of planar surfaces and a plurality of channels 14a through which a cooling fluid may flow. In addition, each cooling plate 14 has one or more communication apertures 14b formed therein to allow electrical communication from one side of the cooling plate to the other, e.g., from a circuitry wafer immediately below the cooling plate in the stack to the circuitry layer immediately above.

[0028] The circuitry wafers and cooling plates 14 are stacked in a first direction that defines a first axis of the package. Communication apertures 14b thus allow electrical signal communication, e.g., data exchange or transfer and/or the transfer of control signals, with and/or within the package in a direction generally parallel with the first axis.

[0029] Each circuitry wafer 12 comprises a substrate 12a as shown in Figure 2. The substrate 12a preferably comprises a layer of silicon. On the substrate 12a there is formed a bus channel 16, which comprises lines of electrical conductors that provide power to, and/or control and/or data signal communication with, integrated circuit chips that can be mounted on the substrate (in communication with a bus) using any suitable technology, e.g., flip chip bonding (in which an IC chip is equipped with an array of contact pads configured to coincide with matched junction points for the bus). The bus could also include control circuitry for both signal and power conditioning. Typical signal control functions provide bus contention, crossbar switches, and error correction; whereas power conditioning control functions include voltage regulation, over current protection, and error correction. By providing such circuitry in the bus channels, there will be more room for memory and processor chips to be mounted on either side of this wafer. Thus, as shown in Figure 3, a plurality of IC chips 18, which may comprise processor chips, memory chips, or the like, can be deposited on the bus channel 16 so that the chips properly communicate with one another and can be accessed externally via outgoing and incoming bus lines on the periphery of the chip array. Optionally, a communication/power bus and array of IC chips thereon may be deposited on both sides of the substrate.

[0030] Referring again to Figure 2, substrate 12a comprises one or more communication apertures 12b, which permit signal communication through the substrate 12a. Optionally, the communication aperture 12b may accommodate a metallic signal carrier joined to a chip or

communication/power bus on opposite sides of the substrate, but preferably, aperture 12b is optically transparent (e.g., hollow or filled with a light-transmissive material such as a short length of optical fiber) so that optical signal communication can be achieved therethrough using any desired optical integrated circuit (optical IC) signaling technology, e.g., light-emitting chips  
5 such as laser chips, light-emitting diodes (LEDs), etc., and light-receiving and signaling devices such as photodiodes, phototransistors, etc.

[0031] In an optional but preferred construction of the cooling plates 14 (Figures 1A, 1B), each cooling plate is formed from a pair of mated, plate-like cooling elements. The cooling elements are configured to have mating surfaces which, when joined together, form coolant  
10 flow channels extending through the resulting cooling plate. For example, as seen in Figure 4, the mating surfaces of the two cooling elements 14c and 14d may have grooves 14e formed therein. The grooves are separated by ridges 14f that can be mutually aligned, so that when cooling elements 14c and 14d are secured together, they form a cooling plate 14 (Figure 1B) having channels 14a extending therethrough. (Alternatively, the mating surface of one of the  
15 cooling elements may be flat, and the channels may be defined by ridges in the mating surface of the other cooling element.) Each channel has at least two ends so that there can be at least one inflow end through which coolant fluid can enter the cooling plate and at least one outflow end from which coolant fluid can exit the cooling plate. In the illustrated embodiment, the channels run straight through the cooling plate with their ends at opposite sides of the plate.  
20 When the cooling plates are layered in the IC package, the ends of the channels are preferably vertically aligned with each other to permit the use of inflow and outflow manifolds through which coolant fluid is easily flowed into and withdrawn from the IC package. In alternative embodiments, the channels may define serpentine or other non-linear paths through the cooling plates.

25 [0032] In addition to the grooves and ridges, each cooling element has communication apertures 14b formed therein and, when the cooling elements are secured face to face to form a cooling plate (14 Figure 1B), the communication apertures 14b are aligned so that they can be used for signal communication from a circuitry wafer on one side of the cooling plate through to the other side of the cooling plate, e.g., to another circuitry wafer, to a communication/power  
30 bus, etc. As with the communication apertures in the circuitry wafers, the cooling element communication apertures may accommodate electric communication via a conductor or may be optically open (i.e., either hollow or transmissive of a light signal), for optical signal transfer therethrough.

[0033] A high density IC package is assembled in accordance with this invention by alternately stacking circuitry wafers and cooling plates, as indicated in the schematic representation of Figure 5. In the embodiment of Figure 5, circuitry wafers 12 comprise substrates 12a that have IC chips 18 mounted on both sides of the substrates 12a. IC chips 18 include laser chips 18a-18i with associated controllers to enable laser signal communication in the circuitry within IC package 10. For example, laser chips 18a and 18b are mutually aligned with a communication aperture in substrate 12a so that the circuitry on one side of substrate 12a can communicate optically with circuitry on the other side of substrate 12a (i.e., the two laser chips are optically coupled with each other). Similarly, laser chips 18c and 18d are mutually aligned with a communication aperture in a cooling plate so that chips 18c and 18d can communicate with each other optically, thus enabling the circuitry on a circuitry wafer on one side of a cooling plate to communicate through the cooling plate with circuitry on another circuitry wafer on the other side of the cooling plate. Laser chips 18e and 18f can communicate optically because communication apertures on their respective substrates 12a are both aligned with a communication aperture in the intervening cooling plate 14. Thus, it is possible to align communication apertures in both circuitry wafer substrates and cooling plates to permit optical communication through both a substrate 12 and a cooling plate 14.

[0034] Laser chips 18g, 18h and 18i are aligned with optical communication channels in the outer (i.e., top and bottom) cooling plates so that they can send and receive optical signals with devices that are external to, and vertically aligned with, the IC package. (As used in this description and in the claims, the vertical direction relative to an IC package is the direction that is orthogonal to the planes in which layered circuitry wafers and cooling plates are disposed, i.e., the vertical direction is the direction in which the circuitry wafers and cooling plates are layered.) Optionally, vertical communication may be used primarily or exclusively for data flow. The external device may comprise a modular optical connector, e.g., an array of optical fiber ends or of solid state optical logic devices, configured to exchange optical signals with optical ICs in the package. Accordingly, the positioning of optical ICs 18g, 18h, etc., for vertical external communication and the pattern of corresponding communication channels in the outer cooling plates are matched to the external device.

[0035] The channels flowing through the cooling plates of Figure 5 may extend from left to right as sensed in the Figure, a direction that runs parallel to the substrates 12a. The cooling fluid may be supplied to, and collected from, the channels by manifolds which will typically be situated at opposing sides of the package to accommodate a straight fluid flow path through the package. It will therefore be appreciated that the various communication apertures in the sub-

strates 12a and cooling plates 14 permit signal communication between circuitry wafers in a vertical direction that is orthogonal to the planes in which coolant flows through the cooling plates in the package. Optionally, data input and output can be directed vertically through the package 10 (as sensed in Figure 5), whereas electrical power and (optionally) control functions  
5 can be provided in a horizontal direction (as sensed in Figure 5) that is orthogonal to both the direction of coolant flow and the vertical flow of data signal communication, i.e., in a direction perpendicular to the plane of the paper in which Figure 5 is depicted. Representing the IC package 10 schematically as a rectangular solid in Figure 6, the architecture of an IC package in accordance with this invention permits coolant to flow through the package 10 in a direction  
10 along a "Z" axis; power, data and/or control signals communication can be accommodated vertically through the top and/or bottom surfaces and/or vertically within the package, along a vertical or otherwise upward-directed "Y" axis, and/or horizontally along an "X" axis perpendicular or otherwise transverse to both the Y and Z axes. Power, data and control signals can be allocated to the X and/or Y axes in any desired manner and combination.

15 **[0036]** It will be understood that IC packages in accordance with this invention need not be limited to rectangular configurations, although a rectangular configuration may allow for convenient connection of the package with other components in the cooling system, power supplies an other electronic components. For a cylindrical package as shown in Figure 1A, inflow and outflow manifolds (such as manifolds 20a, 20b, Figure 6A) can be configured to occupy only a  
20 portion of the periphery of the package, leaving the remainder of the periphery accessible for the lateral connection of a lateral bus that may optionally primarily provide power and control signals to one or more circuitry wafers.

**[0037]** Such inflow and outflow manifolds facilitate the flow of coolant through the package in a plurality of parallel planes that are disposed in perpendicular relation to the direction in  
25 which circuitry wafers and cooling plates are layered in the package. Thus, thermal flow through the package is achieved in a horizontal direction orthogonal to the vertical direction in which circuitry wafers and cooling plates are layered. Power and signal communication with the package may be provided in the vertical direction and/or in a direction orthogonal to the vertical direction. By positioning an electrical connector between two coolant manifolds, signal  
30 communication may also be orthogonal to the vertical direction and to the direction of heat flow through the package. As shown, inflow coolant manifold 20a occupies only a 90-degree sector of the periphery of the IC package indicated by its circular footprint at 10, and outflow coolant manifold 20b occupies a diametrically opposite 90-degree sector leaving two lateral 90-degree sectors available for lateral connection to a bus for electrical signaling (e.g., for control and/or



power and/or data transfer) in a direction orthogonal to the direction of flow of coolant from one manifold to the other, at the regions indicated by arrows 22. Each of manifolds 20a and 20b has a concave face for mating with the stack. Each manifold face carries a deformable gasket material for contact with the stack. The gasket material is perforated in a manner calculated to allow coolant to flow therethrough into or out from the cooling plates and to establish a seal around each of the flow channels. As shown, the gasket material on manifolds 20a and 20b have perforations to match the openings of each flow channel in the cooling layers in package 10, but, in alternative embodiments, the gasket may be configured to form a seal around a plurality of such openings in a cooling layer. Accordingly, the circuitry wafers may be configured to include edges with I/O contact pads that protrude from opposite sides of the stack, to facilitate the use of a suitably configured modular electrical connector to that package. Likewise, in an alternative to what is shown in Figure 6A, the cooling plates may optionally be configured to protrude from the stack, to facilitate the connection of manifolds thereto. Such a connector and manifold are shown in Figures 6C and 6D, respectively.

**[0038]** In a generally rectangular embodiment, a package 110 (Figure 6B) comprises a plurality of circuitry wafers 112 arranged in substantially parallel relation to each other with a plurality of rectangular cooling plates 114 disposed between them to form a stack. The circuitry wafers 112 and cooling plates 114 are rectangular in configuration and are disposed crosswise so that their ends protrude from the stack in mutually orthogonal (i.e., transverse) directions.

The protruding ends of circuitry wafers 112 will facilitate the use of a modular electrical bus connector such as connector 102 (Figure 6C) to facilitate the connection of package 110 to a source of power and, optionally, control signals and/or data signals for circuitry wafers 112. Connector 102 comprises a series of slots 115 that are configured to receive the ends of circuitry wafers 112 and to establish electrical connections between access pins 117 and corresponding contacts on the respective circuitry wafers 112. Connector 102 and circuitry wafers 112 can be configured in a generally conventional manner, e.g., to provide for a zero insertion force connection.

**[0039]** The protrusion of the ends of the cooling plates 114 in package 110 permits the use of cooling fluid manifolds that are slotted to receive the ends of the cooling plates in a manner similar to the way connector 102 receives the ends of the circuitry wafers. A suitable manifold 120, as represented schematically in Figure 6D (in which the package 10 is shown without circuitry wafers, to simplify the drawing), may comprise a manifold frame 120a and a gasket 120b. Gasket 120b has slots 120c configured to receive the edges of the cooling plates that protrude from the stack, thus forming a seal around the plurality of flow channels in each cooling

plate. The gasket 120b is disposed between the manifold frame 120a and the cooling plates, and provides a seal around the cooling plates and between the plates and the frame. Frame 120a includes wedges 120d which are configured to bear against gasket 120b between slots 120c to facilitate the formation of the seal.

5 [0040] One measure of expected performance for an IC package is the amount of surface area that can be dedicated to circuitry within a given volume. The relationship of substrate surface area to volume for an IC package according to this invention is illustrated in Figure 7. An integrated circuit package having the architecture described herein can provide thirty-two square inches of surface area for interconnected IC chips per cubic inch of volume, i.e., a surface area density D of 32 square inches per cubic inch. In a representative embodiment,  $D = 0.8/w$  and  $w = 0.025$  inch, where w is the thickness of a circuitry wafer substrate and of the IC chips mounted on both sides of the substrate in the IC package, and where the thickness of the cooling plates is 2w. The formula includes the surface areas of both sides of the surfaces of the IC chips on the substrate and both surfaces of the substrate, so that the total thickness of a circuitry layer (a substrate with chips on both sides) and an associated cooling plate is 5w.

10 [0041] Another measure of performance is the bus capacity exhibited by the IC package. As illustrated in Figure 8, the capacity, in gigabits per second, increases as the surface area over which a circuit is deposited decreases, because with decreased surface area there are shorter communication leads, so signals take less time to travel from one transistor (or other circuit element) to the next, making the communication line available more quickly for other signals. An integrated circuit package providing thirty-two square inches of surface area for interconnected IC chips per cubic inch of volume in accordance with this invention will accommodate data transfer at about one gigabit per second per channel. With increased bus capacity, however, there is increased generation of heat. The chart of Figure 9 illustrates that in an IC package according to this invention, the amount of power consumed by the package increases as the surface area increases, but that power dissipation diminishes with increasing surface area. The power dissipation in an integrated circuit package according to this invention varies according to the type and velocity of coolant flowing through the cooling plates. The expected power dissipation (PD) at a maximum junction temperature  $T_j$  of 70°C, using water cooling at a velocity of 8.8 feet per second is  $PD = 339/(L + 0.3)$  watts per square inch of silicon area, and where L is the card length in inches and, using air cooling at a velocity of 88 feet per second, the power dissipation is expected to be  $PD = 0.0975/(L + 8.65 \times 10^{-5})$  watts per square inch.

**[0042]** While the invention has been described in connection with particular embodiments thereof, it will be understood by one of ordinary skill in the art, upon a reading and understanding of the foregoing description, that numerous alterations and variations may be made within the scope of the invention described herein.